## **Exchange Units**

### Description

The key exchange unit (KEX) is used in an interlocking sequence to link together other devices in the Prosafe range and caters to more complex operating sequences.

The operating principle is such that no secondary keys can be removed from the unit until all primary keys have been inserted, rotated, and trapped. The primary keys remain trapped until all secondary keys have been re-inserted, rotated, and trapped.

It is typically used in applications where there is more than one access way to the hazardous area, and each access way must be open at the same time. The key exchange unit accomplishes this by allowing one or more keys to be inserted which then releases multiple keys out.

A typical process may require a rotary key switch to turn a motor off. The key from the rotary switch is

removed and inserted into a KEX. The KEX then releases three keys which would allow simultaneous access to the hazard area through three different gates. This KEX is described as 1 key in 3 keys out. The keys in are considered primary codes, so the keys are not included in the KEX. The keys out are considered secondary codes, so the keys are included.

### Features

- A range of off-the-shelf units in various combinations
- 316L stainless steel construction
- · Primary key(s) in release secondary keys simultaneously on units up to six ways
- · Weatherproof stainless steel dust cap as standard
- Replaceable code barrel assembly

### The Prosafe Advantage



# construction.

### Specifications

Safety Ratings				
Standards	EN1088, ISO12100-1&2, ISO14119, AS4024.1			
Category	Cat. 3 per EN 954-1 (ISO 13849-1) cULus and TÜV			
Certifications	CE Marked for all applicable directives and BG; C-Tick not required			
Operating Characteristics				
Operating Temperature [C (F)]	-40+200 ° (-40+392 °)			
Mechanical Life	100,000 operations			
Environmental & Physical Characteristics				
Shear Force to Key	15.1 k•N (3398 lbs), max.			
Torque to Key	14 N•m (124 lb•in), max.			
Relative Humidity	95%			
Material	316L stainless steel			

**Optional Key Exchange Cabinets** 



Number of Keys	Length [mm (in.)]	Width [mm (in.)]	Depth [mm (in.)]	Cat. No.			
Painted Mild Steel							
711 way (max)	400 (15.7)	300 (11.8)	200 (7.87)	440T-AIPB30			
1215 way (max)	400 (15.7)	400 (15.7)	210 (8.26)	440T-AIPB33			
1625 way (max)	600 (23.6)	600 (23.6)	210 (8.26)	440T-AIPB34			
Stainless Steel							
1215 way (max)	400 (15.7)	400 (15.7)	210 (8.26)	440T-AIPB40			
1625 way (max)	600 (23.6)	600 (23.6)	210 (8.26)	440T-AIPB44			

### **Product Selection**

Key Exchange Units		
Number of Keys	Keys In and Out	Cat. No.
2 way	1 key in 1 key out	440T-MKEXE10§
3 way	1 key in 2 keys out	440T-MKEXE11§
4 way	1 key in 3 keys out	440T-MKEXE12\$
5 way	1 key in 4 keys out	440T-MKEXE13§
6 way	1 key in 5 keys out	440T-MKEXE14§
4 way	2 key in 2 keys out	440T-MKEXE15§
5 way	2 key in 3 keys out	440T-MKEXE16§
6 way	2 key in 4 keys out	440T-MKEXE17§
6 way	3 key in 3 keys out	440T-MKEXE18§
7 way	1 key in 6 keys out	440T-MKEXE19§
8 way	1 key in 7 keys out	440T-MKEXE20§
9 way	1 key in 8 keys out	440T-MKEXE22§
10 way	1 key in 9 keys out	440T-MKEXE23§
11 way	1 key in 10 keys out	440T-MKEXE24§
12 way	1 key in 11 keys out	440T-MKEXE25§
13 way	1 key in 12 keys out	440T-MKEXE26§
14 way	1 key in 13 keys out	440T-MKEXE27§
15 way	1 key in 14 keys out	440T-MKEXE28§
16 way	1 key in 15 keys out	440T-MKEXE29§
17 way	1 key in 16 keys out	440T-MKEXE30§
18 way	1 key in 17 keys out	440T-MKEXE33§
19 way	1 key in 18 keys out	440T-MKEXE34§
20 way	1 key in 19 keys out	440T-MKEXE35\$
21 way	1 key in 20 keys out	440T-MKEXE36\$
22 way	1 key in 21 keys out	440T-MKEXE37§
23 way	1 key in 22 keys out	440T-MKEXE38§
24 way	1 key in 23 keys out	440T-MKEXE39§
25 way	1 key in 24 keys out	440T-MKEXE40§

§ Specify the codes individually for each primary key in (key not included) and for each secondary key (key included). See Key Coding for code selection. Consult factory for other configurations of keys in and keys out.

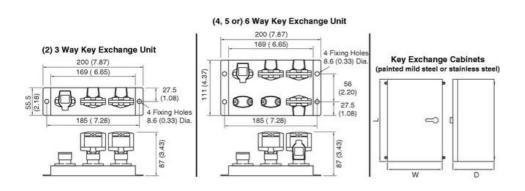
### Accessories

Description	Additional Information	Cat. No.
Stainless steel key	Accessories	440T-AKEYE10*
Stainless steel replacement code barrel with dust cap		440T-ASCBE14*
Stainless steel weatherproof replacement dust cap		440T-ASFC10*
Optional Key Exchange Cabinet	Mild steel cabinet for 711-way units	440T-AIPB30
	Mild steel cabinet for 1215-way units	440T-AIPB33
	Mild steel cabinet for 1625-way units	440T-AIPB34
	Stainless steel cabinet for 1215-way units	440T-AIPB40
	Stainless steel cabinet for 1625-way units	440T-AIPB44

 $\star$  Substitute the desired primary code for this symbol (key not included). See Key Coding for code selection.

### Approximate Dimensions

Dimensions are shown in mm (in.). Dimensions are not intended to be used for installation purposes.



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